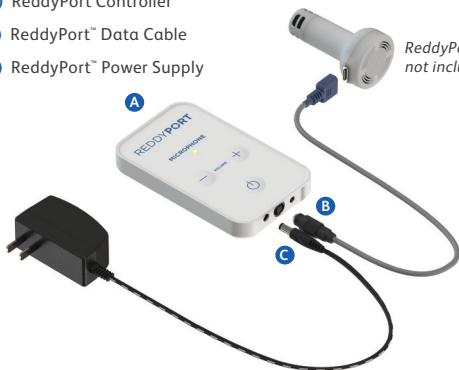# Assembly and installation instructions

ReddyPort™ Controller

The ReddyPort Controller includes the following components:

A) ReddyPort Controller

B) ReddyPort™ Data Cable

C) ReddyPort™ Power Supply

*ReddyPort™ Microphone
not included*

Other components *(not show in rendering):*
- Mounting bracket
- Mounting strap
- Tubing clips (*4*)
- Screw (1)
- Screwdriver

IFU available at **reddyport.com/resources**
Warranty information available at **reddyport.com/warranty**

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Step 1: install strap and mounting bracket to controller

1. Locate screw provided in the box.
2. Align hole in strap to screw thread *(figure 1)*.
3. Align and press mounting bracket through strap with "fork" towards strap *(figure 2)*.
4. Screw in mounting bracket with provided screwdriver *(figure 3)*.
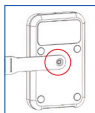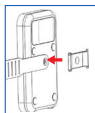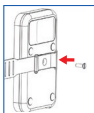
Figure 1   Figure 2   Figure 3

Step 2: attach data cable and power supply to controller

1. Locate black end of data cable which inserts into controller.

2. Orient black end of data cable (**B**). The correct orientation for insertion will be indicated by the color gray facing you within window of black locking collar.

3. Insert black end of data cable to orient "pins" into controller housing.

4. Once inserted completely, rotate locking collar on black end of data cable clockwise one quarter turn to secure.

5. If inserted correctly, you will hear it "click" and lock into place. The gray window within black end of data cable will always be facing the front of the device.

6. Insert power supply jack (**C**), into controller and plug into power outlet.

Step 3: mount controller to ventilator

1. Orient mounting bracket horizontally or vertically. Loosen screw *(if necessary)*.

2. Stretch strap around rail or handle.

3. Insert "prongs" of mounting bracket into appropriate strap opening to securely attach controller.

Step 4: attach data cable to circuit

1. Run data cable along top of circuit and using tubing clips provided, "snap" data cable into place.

It is recommended that final tubing clip be placed ~ 3-5" from distal end of the circuit.

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